## Swagelok

## PTFE Thread Sealant

Note: 1/4 in. wide tape should be used on 1/8, 1/4, and 3/8 in. male tapered pipe threads. 1/2 in. wide tape should be used on 1/2 in. and larger male tapered pipe threads. Tape should be used only on male tapered pipe threads. Do not use on flared, coned, or tube fitting ends.

## How to Apply

- Thoroughly clean male and female threads, assuring the removal of all previously applied antiseize compound or tape.
- Wrap tape in the direction of thread spiral of male pipe thread beginning with first thread. Tape should **never** extend beyond or overhang the first thread as tape could shred and get into fluid system.
- While keeping the edge of the tape parallel to the face of the fitting, wrap two to three revolutions of tape.
- 4. Draw the free end around the threads tautly so that it conforms to the threads.
- 5. Cut or tear off excess tape.
- 6. If the tape does not lie flat, firmly press the tape into the threads.

Material conforms to Commercial Item Description A-A-58092.

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